

Instruction Manual

ELECTRIC LIFT TABLE

Model: ES30 ES50 ES75 ES100



Note: Owner/Operator must read and understand this instruction Manual before using the lift & tilt table.

RevB: 05/2008

ELECTRIC LIFT TABLE

Model ES30 ES50 ES75 ES100

Instruction Manual

READ THIS OPERATION MANUAL COMPLETELY BEFORE USING. THOROUGHLY UNDERSTAND AND FOLLOW ALL SAFETY INSTRUCTIONS. IF THIS IS LOST, PLEASE CONTACT YOUR LOCAL SUPPLIER FOR A NEW COPY. IF THE WARNING/CAUTION DECAL ON THE UNIT IS LOST, PLEASE CONTACT YOUR LOCAL SUPPLIER FOR A NEW COPY.

Note: On this manual, WARNING means the danger, which can lead death or serious injury. CAUTION means the danger, which can lead slight injury or property damage.

1. WARNING

1. DO NOT allow another person to stand in front of or behind lifter when it starts to move.
2. ALWAYS travel with table in lowered position. Load could fall down.
3. NEVER sit, stand or ride on platform. SEVERE PERSONAL INJURY could result.
4. NEVER go under platform. SEVERE PERSONAL INJURY or DEATH could result.
5. DO NOT use in area of multilevel floor surface that could create loss control and result in SEVERE INJURY and PROPERTY DAMAGE.
6. DO NOT use lifter on slope, uneven or soft surface. Lifter may become uncontrollable. SEVERE PERSONAL INJURY and PROPERTY DAMAGE could result.
7. KEEP FEET CLEAR of rolling wheels that could result in SEVERE PERSONAL INJURY.
8. DO NOT load one fork more than the other and DO NOT load tips on table. SEVERE PERSONAL INJURY and PROPERTY DAMAGE could result.
9. DO NOT overload lifter. ALWAYS stay within designated capacity and load center rating. SEVERE PERSONAL INJURY and PROPERTY DAMAGE could result.
10. SHEARING HAZARD. NEVER place hands or feet under lowering table. SEVERE PERSONAL INJURY could result.
11. NO FIRE during charging. Read battery operation manual.
12. HIGH VOLTAGE. Disconnect battery socket before opening control panel box.
13. DO NOT remove battery terminal cover. Short-circuit or electric shock could occur.

2. CAUTION

1. Hazard or unsafe practice, which, if not avoided, may result in MINOR or MODERATE PERSONAL INJURY and PROPERTY DAMAGE.
2. READ THE OPERATION MANUAL COMPLETELY BEFORE USING AND THOROUGHLY UNDERSTAND AND FOLLOW ALL SAFETY INSTRUCTIONS.
3. This lifter is designed to use with stable uniform load on a solid level floor. DO NOT use the lifter for any other purpose than its intended use.
4. TRAINED personnel shall operate lifter only. OPERATOR shall read "Operation Manual" completely and thoroughly understand the controls and operation of this equipment BEFORE operating the lifter.
5. ALWAYS observe lifter and ALWAYS stay at the controls while the lifter is in motion, RELEASE controls and STOP lifter immediately if load on lifter appears to become unstable. NEVER leave the loaded lifter unattended unless the table is in the fully lowered position and the lifter is locked reliably.
6. DO NOT slide the load on or off the table. The lift may move allowing the load to fall. SEVERE PERSONAL INJURY and PROPERTY DAMAGE could result.
7. DO NOT use lifter with unstable, unbalanced or loosely stacked load. Unbalanced loads may become unstable and fall. SEVERE PERSONAL INJURY and PROPERTY DAMAGE could result.
8. Qualified personnel must perform ALL lifter service only.
9. ALWAYS keep feet, hands and fingers away from casters, load wheels and all moving components. SEVERE INJURY could result.
10. ALWAYS perform maintenance and inspections with lifter unloaded.
11. Prolonged continuous working might cause damage of power pack.
12. Stop operation if temperature of hydraulic oil is too high.

The lifter is NOT waterproof and is intended to be used in a dry environment.

3. DAILY INSPECTION

Daily inspection is effective to find the malfunction or faulty on the lifter. Check the lifter on the following points before the operation.

CAUTION
DO NOT use lifter if any malfunction or faulty is found.
(1) Check scratches, bending or crack on the lifter.
(2) Check smooth movement of the wheels.
(3) Check if there is oil leakage.
(4) Check vertical creep of table.
(5) Check the function of brake.
(6) Check if all the bolts and nuts are tightened firmly.

4.NAME OF PARTS ES30 ES50 ES75 ES100



1.Handle

2.Switch

3.Brake Pedal

4.Platform

5. Link

6.Guide rail

5. OPERATING LIFT TABLE

How to use the brake.

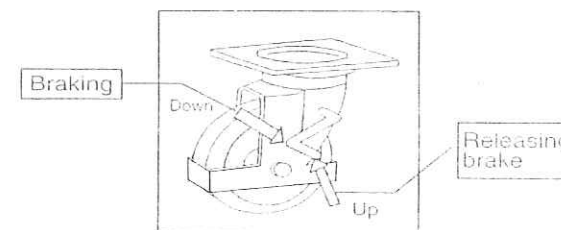
CAUTION

Brake lift table when not moving it in order to prevent sudden movement.

The brake is equipped with the swivel caster on the right side.

(1) Brake the wheel, press the brake pedal.

(2) Releasing the brake, lift up the brake pedal.

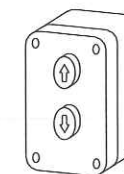
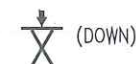
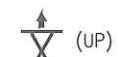


6. LIFTING UP FORKS

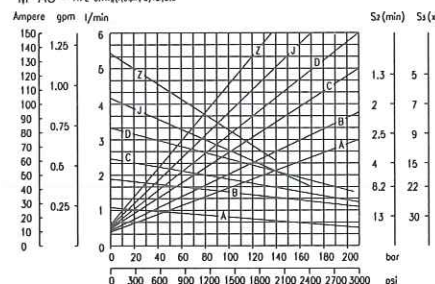
CAUTION

1. DO NOT overload lifter. Stay within its rated capacity.
2. Prolonged continuous working might cause damage of hydraulic power pack.
3. Stop operation if temperature of hydraulic oil is too high.

Push the button "UP" and the table lifts up.



M AU - HFE 0.7x(100/112)120C



TYPE OF PUMP

A	GR.0.5 - 0.25	D	GR.0.5 - 0.75
B	GR.0.5 - 0.45	J	GR.0.5 - 0.92
C	GR.0.5 - 0.56	Z	GR.0.5 - 1.26

— Curve S2 defines the maximum running time of the D.C. Motor expressed in a minutes.

— Curve S3 expresses the on-off ratio in % which has value S3 in a total work cycle (100%).

7. LOWERING TABLE

CAUTION

DO NOT lower table with load too fast and stop suddenly. Impact load could be created and lifter could be damaged.

Push the button DOWN and the table lower.

8. MOVING THE LIFTER

WARNING

DO NOT move lifter on slope or inclined surface, otherwise lifter become uncontrollable and create danger.

- (1) Make the load stable to prevent it to fall.
- (2) Lower the table down.
- (3) Release the brake and move the lifter.

CAUTION

KEEP watching the condition of load. Stop operating lifter if load become unstable.

9. CHARGING THE BATTERY

- (1) Check the quantity of Battery fluid. If it is insufficient, add the battery solution according to battery operation manual.
- (2) Disconnect the battery socket.
- (3) Connect the charging port of battery socket to the battery charger.

10. REGULAR INSPECTION

Perform the regular inspection for the safety operation.

- (1) Check the items expressed in daily inspection (daily).
- (2) Lubricate with grease the guides where roller moves. Also, lubricate the grease nipples. (Every month)
- (3) Lubricate all the pivoting points and axles. (Every 6 months)
- (4) Replace the hydraulic oil for the first time: Accumulated working ten hours'
- (5) Replace the hydraulic oil. (Every 12 months)

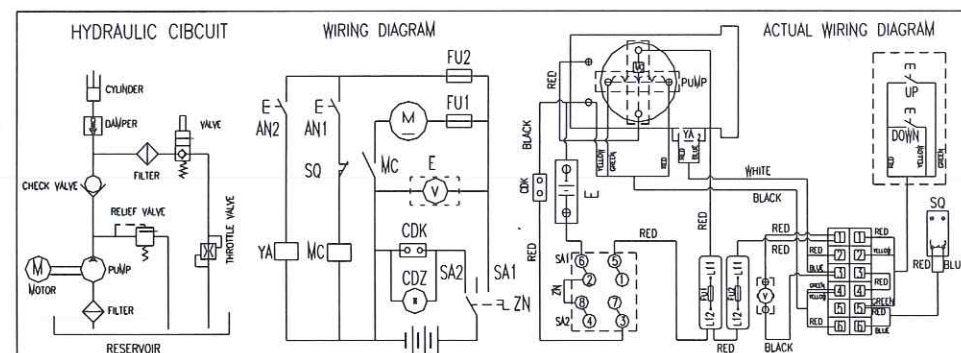
11. TROUBLE SHOOTING

TROUBLE	CAUSE	REPAIR
Platform does not rise while motor does not run.	1. Faulty wiring.	1. Check the wiring referring to the actual wiring diagram.
	2. Battery socket is disconnected	2. Connect the battery socket.
	3. Battery charge is insufficient.	3. Charge the battery.
Platform does not rise while motor runs.	1. Faulty adjustment of relief valve.	1. Adjust relief valve again.
	2. Faulty hydraulic pump.	2. Replace power pack.
	3. Shortage of hydraulic oil.	3. Add oil.
Vertical creep of table.	1. Oil leakage in power pack.	1. Replace lowering valve.
	2. Oil leakage from hydraulic circuit.	2. Check hydraulic circuit and repair.
Oil leakage from cylinder.	Faulty sealing.	Replace sealing.
Oil leakage from piping or joint.	Insufficient tightening or seal in valid.	Tighten joint again or Replace seal.
Oil leakage from air breather.	Excessive quantity of oil.	Reduce oil quantity.

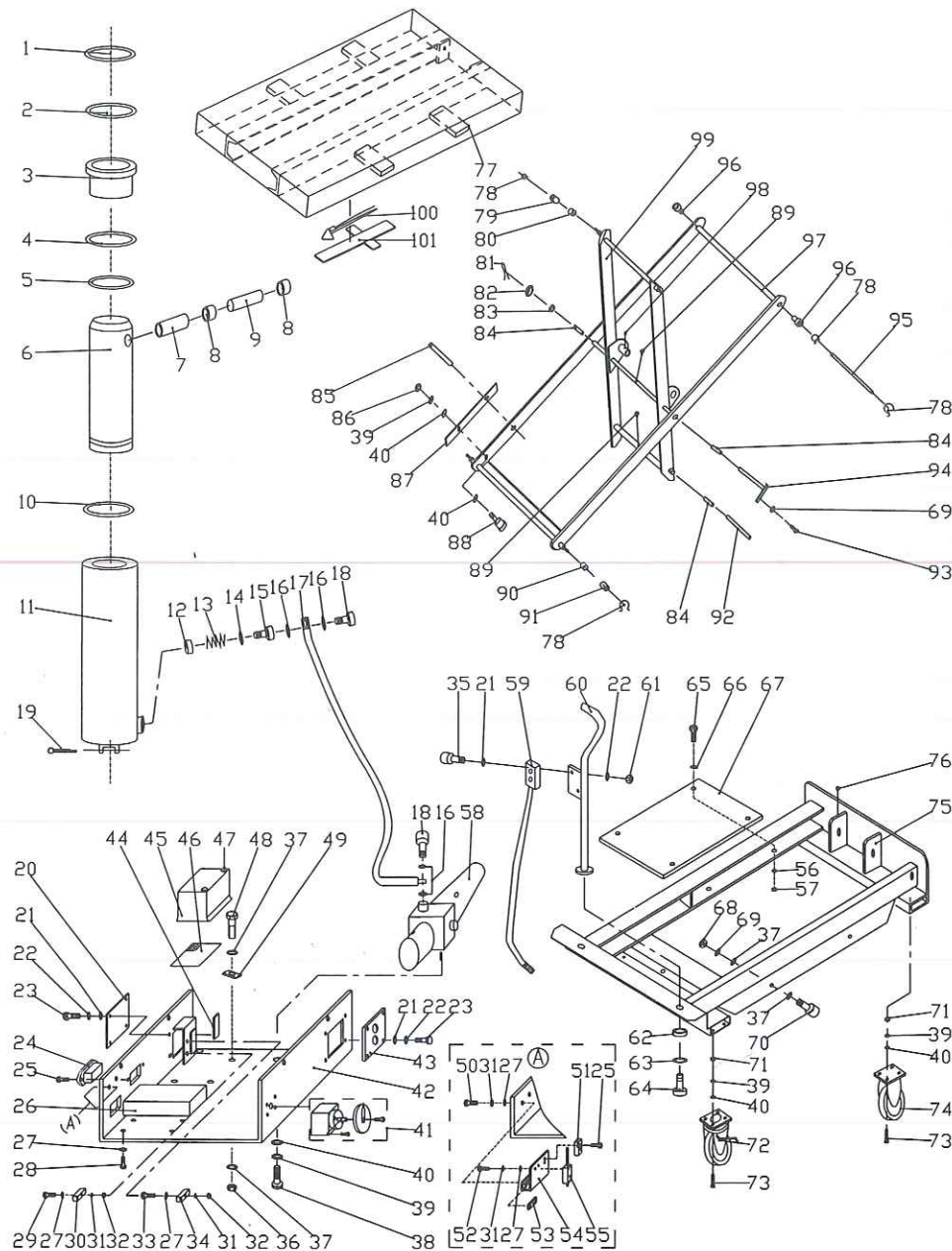
12. SPECIFICATIONS

Model	ES30	ES50	ES75	ES100
Capacity (kg)	300	500	750	1000
Table (mm)	520×1010	520×1010	520×1010	520×1010
Min. table height (mm)	450	450	450	480
Max. Table height (mm)	950	950	950	950
Lifting stroke (mm)	500	500	510	470
Motor (KW)	0.7	0.7	0.7	0.7
Work cycle of hydraulic power pack	3 times of table moving up-down per 10 min.			
Approx. numbers of lifting at full charge and with full load (times)	65	55	45	40
Approx. time required lifting up table. (Sec)	15	15	15	15
Wheel (mm, diameter)	150	150	150	150
Handle height (mm)	1180	1180	1180	1180
Weight (kg)	140	148	154	169

13. HYDRAULIC CIRCUIT/WIRING DIAGRAM/ACTUAL WIRING DIAGRAM



ES30 ES50 ES75

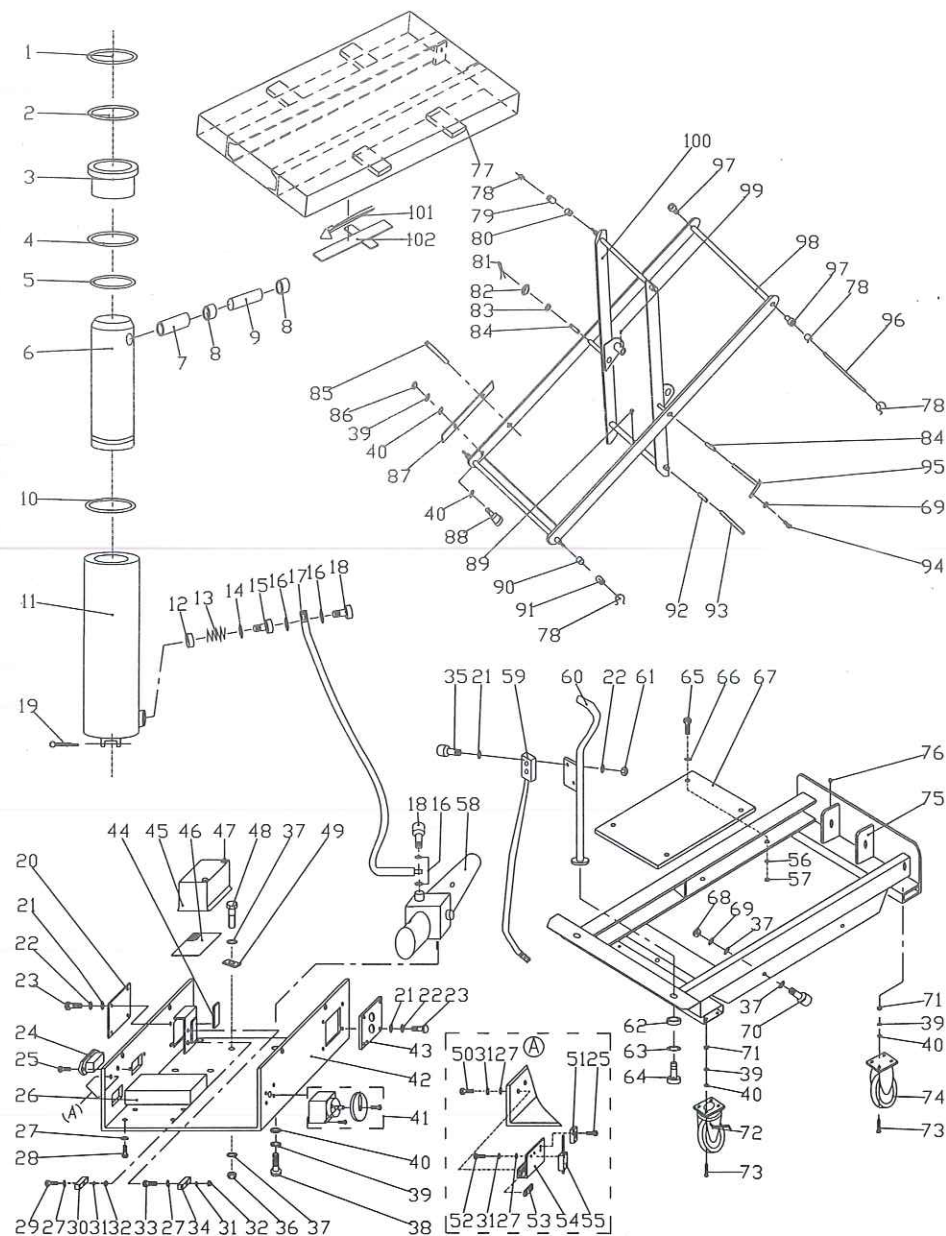


LIFT TABLE SPARE PARTS LIST ES30 ES50 ES75

NO	DESCRIPTION	QTY	NO	DESCRIPTION	QTY
1	Seal cover $\phi 50 \times \phi 58 \times 6.5$	1	25	Screw M3×10	4
2	Y-ring $\phi 50 \times \phi 58 \times 8.2$	1	26	Charger	1
3	Cylinder cover	1	27	Washer 5	10
4	Retainer ring	1	28	Screw M5×10	4
5	O-ring $\phi 56 \times 2.65$	1	29	Screw M5×20	1
6	Piston rod	1	30	Fuse	1
7	Bushing	1	31	Spring washer 5	6
8	Bushing	2	32	Nut M5	2
9	Pin axle	1	33	Screw M5×16	1
10	Snap ring 50	1	34	Fuse	1
11	Cylinder	1	35	Screw M4×16	2
12	Prevent burst valve	1	36	Nut M8	3
13	Spring	1	37	Washer 8	12
14	Seal ring 18	1	38	Screw M10×16	2
15	Prevent burst joint	1	39	Spring washer 10	20
16	Seal ring 14	4	40	Washer 10	22
17	High pressure hose	1	41	Switch	1
18	Joint	2	42	Battery case weldment	1
19	Split Pin	1	43	Covering plate	1
20	Covering plate	1	44	Pad	1
21	Washer 4	10	45	Battery	1
22	Spring washer 4	10	46	Insulator pad	1
23	Screw M4x10	8	47	Insulation case	2
24	Battery indicator	1	48	Screw M8×40	3

49	Battery securing tag	3	76	Screw M6x8	1
50	Screw M5×16	2	77	Table	1
51	Connector block	1	78	Retaining ring for axle 20	6
52	Screw M5×10	2	79	Roller for table	2
53	Fixing plate	1	80	Bushing	2
54	Joint board	1	81	Split pin 3.2×26	1
55	Lifting limit switch	1	82	Nut M16×1.5	1
56	Spring washer 6	4	83	Washer	1
57	Nut M6	4	84	Bushing	4
58	Hydraulic power pack	1	85	Spring pin 8×30	2
59	Terminals	1	86	Nut M10	2
60	Handle	1	87	Safety rod	2
61	Nut M4	2	88	Screw M10×40	2
62	Washer	2	89	Oil cup	2
63	Spring washer 12	2	90	Bushing	2
64	Hex screw M12×30	2	91	Roller for chassis	2
65	Hex screw M6×20	4	92	Pin axle for chassis	1
66	Washer 6	4	93	Screw M8×16	1
67	Covering plate	1	94	Pin axle for scissors	1
68	Nut M8	4	95	Pin axle for table	1
69	Spring washer 8	5	96	Bushing	2
70	Screw M8×20	4	97	External scissors	1
71	Nut M10	16	98	Screw M6×16	2
72	Rear wheel	2	99	Internal scissors	1
73	Screw M10×25	16	100	Cable	1
74	Front wheel	2	101	Cable velcro strap	1
75	Chassis	1			

ES100



LIFT TABLE SPARE PARTS LIST ES100

NO	DESCRIPTION	QTY	NO	DESCRIPTION	QTY
1	Seal cover $\phi 60 \times \phi 68 \times 6.5$	1	25	Screw M3 \times 10	4
2	Y-ring $\phi 60 \times \phi 70 \times 6$	1	26	Charger	1
3	Cylinder cover	1	27	Washer 5	10
4	Retainer ring	1	28	Screw M5 \times 10	4
5	O-ring $\phi 65 \times 2.65$	1	29	Screw M5 \times 20	1
6	Piston rod	1	30	Fuse	1
7	Bushing	1	31	Spring washer 5	6
8	Bushing	2	32	Nut M5	2
9	Pin axle	1	33	Screw M5 \times 16	1
10	Snap ring 60	1	34	Fuse	1
11	Cylinder	1	35	Screw M4 \times 16	2
12	Prevent burst valve	1	36	Nut M8	3
13	Spring	1	37	Washer 8	12
14	Seal ring 18	1	38	Screw M10 \times 16	2
15	Prevent burst joint	1	39	Spring washer 10	20
16	Seal ring 14	4	40	Washer 10	22
17	High pressure hose	1	41	Switch	1
18	Joint	2	42	Battery case weldment	1
19	Split Pin	1	43	Covering plate	1
20	Covering plate	1	44	Pad	1
21	Washer 4	10	45	Battery	1
22	Spring washer 4	10	46	Insulator pad	1
23	Screw M4 \times 10	8	47	Insulation case	2
24	Battery indicator	1	48	Screw M8 \times 40	3

49	Battery securing tag	3	76	Screw M6 \times 8	1
50	Screw M5 \times 16	2	77	Table	1
51	Connector block	1	78	Retaining ring for axle 20	6
52	Screw M5 \times 10	2	79	Roller for table	2
53	Fixing plate	1	80	Bushing	2
54	Joint board	1	81	Split pin 3.2 \times 26	1
55	Lifting limit switch	1	82	Nut M16 \times 1.5	1
56	Spring washer 6	4	83	Washer	2
57	Nut M6	4	84	Bushing	2
58	Hydraulic power pack	1	85	Spring pin 8 \times 30	2
59	Terminals	1	86	Nut M10	2
60	Handle	1	87	Safety rod	2
61	Nut M4	2	88	Screw M10 \times 40	2
62	Washer	2	89	Oil cup	1
63	Spring washer 12	2	90	Bushing	2
64	Hex screw M12 \times 30	2	91	Roller for chassis	2
65	Hex screw M6 \times 20	4	92	Bushing	2
66	Washer 6	4	93	Pin axle for chassis	1
67	Covering plate	1	94	Screw M8 \times 16	2
68	Nut M8	4	95	Pin axle for scissors	2
69	Spring washer 8	6	96	Pin axle for table	1
70	Screw M8 \times 20	4	97	Bushing	2
71	Nut M10	16	98	External scissors	1
72	Rear wheel	2	99	Screw M6 \times 16	2
73	Screw M10 \times 25	16	100	Internal scissors	1
74	Front wheel	2	101	Cable	1
75	Chassis	1	102	Cable velcro strap	1

OPERATION INSTRUCTION

ENERGY SERVICE-FREE ACID-LEAD

STORAGE BATTERY

1. Storage and Transportation

- ◇ Uncharged ENERGY storage battery needs no maintenance, Please store it in dry and frostless place.
- ◇ If the density of electrolyte in filled battery is less than 1.23kg/l, it shall be recharged as soon as possible, If the density of electrolyte filled in is 1.23kg/l, the storage battery shall be recharged when it is below 1.18kg/l.
- ◇ During transportation or storage, the filled storage battery shall be kept upright vertically to prevent acid liquid from overflowing.
- ◇ Cover opening, short circuit, sliding and other damage shall be avoided in the course of transportation.

2. PUT INTO USE

- ◇ Precharged but unfilled ENERGY storage battery can be put into use at once without charging after electrolyte is filled in it.
- ◇ When it is being filled, the temperature of battery and electrolyte should be 10°C at least.
- ◇ Each unit of battery shall be filled with special acid whose density is 1.28kg/l.(1.23kg/l in the area of tropics), and be filled up to the line indicating the maximum level or to the height of 15mm over the top of pole plate.
- ◇ Keep the battery at a standstill about 15 minutes, Then sway the battery gently several times, Refill proper electrolyte if necessary.
- ◇ Screw or press the sealing hole tightly.
- ◇ Clean the acid liquid left on its surface.
- ◇ The storage battery can be in good condition without any service within 5 years at the temperature of 20°C.

NOTE: IF the output of the battery is not enough due to temperature or storage, Please recharge the storage battery.

3. CHARGING

- ◇ Before recharging, please take the battery down.
- ◇ The storage battery is allowed to be charged with DC power, Connect the plus pole and minus pole of storage battery correspondingly to the poles of the charger.
- ◇ Ensure to connect the poles rightly, switch on the charger.
- ◇ When the battery be charged sufficiently, cut off the charger.
- ◇ Recommended charging current is 1/10 of battery capacity(e.g. $1/10 \times 44 = 4.4A$ for the storage battery with capacity of 44Ah.)
- ◇ In the course of charging, the temperature of electrolyte is not allowed to be above 55°C.
- ◇ If the temperature of electrolyte is above 55°C, stop charging.
- ◇ If the density of electrolyte and the voltage of the battery stop increasing for 2 hours, the storage battery could be thought to be charged sufficiently.
- ◇ When the charging is ended, please check the level of electrolyte, Add pure water to the maximum level indicating line if necessary.

4. Maintenance

To ensure the service life of storage battery, the following points must be followed.

- ◇ Keep battery surface clean and dry, When cleaning, only wet cloth can be used, Make sure that the liquid level is in specified position and add pure water if necessary.
- ◇ The so-called "battery reinforcer" must be forbidden to use Charge status can be checked by electrolyte density test.
- ◇ If the density of electrolyte is below 1.23kg/l(1.18kg/l in the area of tropic), the storage battery must be recharged.
- ◇ At such density, freezing point of electrolyte is -15°C (at the density of 1.28kg/l, freezing point is -70°C)

WARNING AND SAFETY SIGN

- ◇ Follow instruction described in plate of battery, operating instruction and instruction of vehicles and ships.
- ◇ Wear guard-glasses.
- ◇ Keep children from touching electrolyte and battery.
- ◇ Explosive Hazard Easy-explosive mixture come to escape during charge, So fire electric spark, uncovered bulb and fireworks are strictly inhibited, When connecting wire-circuit, electric spark and short-circuit must be avoided.
- ◇ Hazard of strong corrosion Electrolyte is strongly corrosive, So please wear protective clothes and guard glasses, Do not tilt the storage battery otherwise acid liquid will overflow.
- ◇ Emergency Cure when the acid liquid spatters in the eyes, wash it with a large quantity of clean water at once, then see a doctor, Acid liquid on skin and clothes shall be washed with a large quantity of clean water as well, If acid liquid is swallowed, please see a doctor at once.
- ◇ Warning:
 - Do not put the unprotected storage battery in the sun.
 - Because discharged storage battery may be frozen, please store it in frostless conditions.
- ◇ Handling:
 - Store discarded battery in stipulated site.
 - Follow rules of transportation(GGVs)during transporting.
 - Do not mix discarded battery with daily rubbish.